



# Certificate of Registration

ENVIRONMENTAL MANAGEMENT SYSTEM - ISO 14001:2004

This is to certify that: **Sonoco Cores and Paper Limited**  
T/a Sonoco-Alcore Board Mills  
Holywell Green  
Stainland  
Halifax  
HX4 9PY  
United Kingdom

Holds Certificate Number: **EMS 94577**

and operates an Environmental Management System which complies with the requirements of ISO 14001:2004 for the following scope:

The manufacture of high strength paper board for the tube winding industry, and chipboard in reel and sheet form for use in industrial and packaging applications. The collection, sorting, baling and delivery of recovered waste paper and cardboard.

The collection, sorting, baling and delivery of recovered waste materials.

For and on behalf of BSI:



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Gary Fenton, Global Assurance Director

Originally registered: 09/03/2005

Latest Issue: 18/10/2012

Expiry Date: 25/10/2015



Certificate No: EMS 94577

Location

Registered Activities

Sonoco Cores and Paper Limited  
T/a Sonoco-Alcore Board Mills  
Holywell Green  
Stainland  
Halifax  
HX4 9PY  
United Kingdom

The manufacture of high strength paper board for the tube winding industry, and chipboard in reel and sheet form for use in industrial and packaging applications.

Sonoco Cores and Paper Limited  
T/A Sonoco Recycling  
Holywell Green  
Stainland  
Halifax  
HX4 9PY  
United Kingdom

The collection, sorting, baling and delivery of recovered waste paper and cardboard.

The collection, sorting, baling and delivery of recovered waste materials.



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Printed copies can be validated at [www.bsigroup.com/ClientDirectory](http://www.bsigroup.com/ClientDirectory)

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